

# WELDING WIRE

## POWERWELD POWERMIG ES-6

### AWS A5.18 ER70S-6



For mild steel and 490MPa tensile strength steel

#### Features:

- Wire of titania type of flux cored wire for all-position welding
- For butt and fillet welding of ship-building, bridges, structural steel, steel buildings, machineries and vehicles
- Served as both carbon dioxide and mixture gas, and stable arc performance in almost welding current
- A wide range of use due to low spatter and all welding position
- Suited for application of sheet metal on high welding current without burning through

#### SPECIFICATIONS:

AWS Specification	AWS A5.18-05 ER70S-06
JIS Specification	JIS YGW 12
Other Specification	BS 2901-A18
Size	0.8mm, 1.0mm, 1.2mm